

# Product sheet

## Output connector



Product  
Pole

**Polzahl: 9, Winkeldose rechtsdrehend**  
9

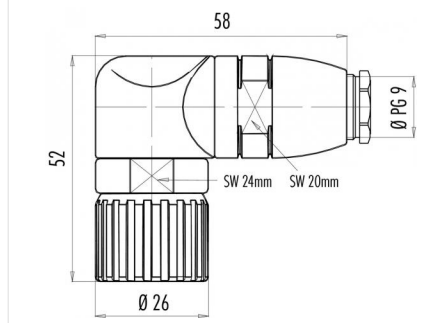
Area  
Article number

**M23 Power Series 623**  
99 4602 70 09

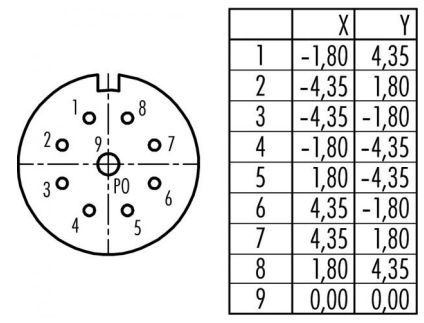
### Illustration



### Scale drawing



### Contact Arrangement



You can find the assembly instruction on the next page.

## Technical data

### Common values

Connector Design	Female angled connector
Connector locking system	screw
Termination	Solder
Wire gauge (mm)	8x1.5/ 1x2.5 mm <sup>2</sup>
Wire gauge (AWG)	8x16/ 1x14
Cable outlet	6 - 10 mm
Upper temperature	125 °C
Lower temperature	-20 °C

### Electrical values

Rated voltage	300 V
Rated impulse voltage	2500 V
Pollution degree	3
Overvoltage category	II
Material group	III
Rated current (40°C)	8x8A/ 1x20A
Volume resistivity	≤ 3 mΩ
EMV compliance	not shielded
Degree of protection	IP67
Mechanical operation	> 50 mating cycles

### Material

Material of contact	CuSn (Bronze)
Contact plating	Au (Gold)
Material of contact body	PBT/PA66
Material of housing	CuZn (Brass nickel-plated)

Contacts: 9, Female angled connector, right-turning

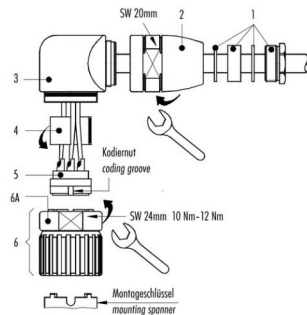
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## Installation instructions / Mounting cutout



- Kabelverschraubung Pos. 1, Adapter Pos. 2 und Winkelkörper Pos. 3 auf des Kabel schieben.
- Kabel-Außenmantel 30 mm absollieren.
- Folie, Füller und innere Isolierungen abschneiden.
- Litzen 3,5 mm absollieren, verdrehen und verzinnen.
- Litzen an Kontakte löten, crimpen oder schrauben.
- Distanzhülse Pos. 4 einfügen.
- Einsatz Pos. 5 und Distanzhülse Pos. 4 in Einheit Pos. 6 einführen. Hierbei ist zu beachten, daß die gewünschte Kodiernut des Einsatzes Pos. 5 in den Kodiersteg eingeführt wird.
- Gesamte Einheit in Winkelkörper einführen  
(Achtung: acht Kodiermöglichkeiten) und mit Mutter Pos. 6A sichern  
(Anzugsdrehmoment: 10 Nm bis 12 Nm).
- Adapter Pos. 2 Festschrauben auf Anschlag.
- Kabelverschraubung Pos. 1 Festschrauben.

Anzugsdrehmoment für Klemmschraube Kontakteinsatz Pos. 5 mit Schraubkontakten beachten:

- max. 0,1 Nm für Schraubkontakte Steckdurchmesser 1 mm
- max. 0,2 Nm für Schraubkontakte Steckdurchmesser 2 mm

- Push the cable screw connection (1), adapter (2) and angled housing (3) onto the cable.
- Strip the cable coating by 30 mm.
- Trim foil, filler and inner insulation.
- Strip the single wires by 3.5 mm, twist and tin.
- Solder, crimp or screw the single wires to the contacts.
- Insert the distance shell (4).
- Guide the insert (5) and distance shell (4) into the unit (6), mind that the desired coding groove of the insert (5) is pushed into the coding bar.
- Insert the entire unit into the angle housing  
(Attention: eight coding options) and secure with nut (6A)  
(torque: 10 Nm up to 12 Nm).
- Screw the adapter (2) as tight as possible.
- Screw the cable gland (1) as tight as possible.

Please note: torque for clamping screw for contact insert (5) with screw contacts:

- max. 0,1 Nm for screw contacts with mating dia. 1 mm
- max. 0,2 Nm for screw contacts with mating dia. 2 mm