ZIERICK
ENGINEERED INTERCONNECTION SOLUTIONS

PART NUMBER WTW-IPC-2-1

This Wire Termination tool can be used to terminate wires for Zierick Part Number IPC-2-1-T (Surface Mount Insulation Piercing Crimp Terminal for Coaxial Cable) in low volume or in the field (Figure 1).

Crimping Instructions:

- Place stripped wire (coax cable needs the outer jacket and braid stripped approximately 0.250"(6.35mm)) into the IPC-2-1-T Coaxial Terminal.
- Place the board mounted terminal and cable into the Wire Termination Tool as shown in the picture (Figure 2).
- Squeeze the Tool handle to push the terminal down until hand tool releases.
- If greater activation force is needed, adjust by loosening Philips screw and turning sprocket to proper setting (Figure 3).

Crimp Hand Tool Part Number:

- **WTW-IPC-2-1**

Figure 1: WTW-IPC-2-1 Termination Tool

.500"
Max. depth from edge of PCB to terminate

Figure 2: Wire Placement in Tool

Figure 3: Force Adjustment Sprocket